

Quotation Request //

US Government Printing Office

Agency Publishing Services
732 North Capitol Street, NW
Washington DC 20401-0001

JACKET:335-409 R-2

Issue Date and Time: 06/30/2007 7:54 AM

Quotations are Due By:

(Eastern Time)10:00 AM on 07/02/2007

Submit Fax Quotes to: 00000000

TITLE: CCM Independent Listing Book-DX-1302 (3-27-2007)

QUANTITY: 1500 copies Wire-O bound books (Item 1) and 1,500 copies Kraft Envelope (Item 2): NOTE: Item 2; No printing required, Construction of envelope only.

TRIM SIZE: Item 1: Covers & Text: 17x11".

Item 2: Envelope: 10x15".

PAGES: Item 1: 100 pages plus separate covers.

SCHEDULE:

Furnished Material will be available for pickup by 07/02/2007

Deliver complete (to arrive at destination) by 08/20/2007

F.O.B. destination

QUALITY LEVEL: 2 Quality Assurance Through Attributes (GPO PUB 310.1, effective May 1979 (Rev. 8-02)) applies.

DESCRIPTION:

****RE-BID WITH REVISED BID OPENING DATE****

Item 1: A 100 page WIRE-O bound publication with separate covers. Covers 1 and 2: Print head to foot, type and rule matter plus flat tones and solids in black ink and in a match of Pantone's 129 yellow. Covers 3 and 4 are blank.

Text prints head to foot. Text is circle folioed 1 through 100, circle folio pages 56 and 78 are blank. Text prints type and rule matter plus solids and flat tones throughout in black ink and in a match of Pantone's process cyan (circle folios 5 thru 54); 189 red (circle folios 57 thru 76); 123 yellow (circle folios 79 thru 98) and 264 purple (circle folios 99 and 100). Circle folios 55 and 77 print one side only in black ink. Balance of text print in black ink.

**Odd numbered circle folio text pages 3 through 97 print in black ink, a Variable Data (Document Integrity Number) at the foot of each page.

ITEM 1:

**VARIABLE COMPUTERIZED IMAGING (DOCUMENT INTEGRITY NUMBER): The images created must be of a black, permanent (water resistant) medium, and must not run, smear, or bleed, when exposed to moisture. Any strike-through (bleed-through) and resistance to rub off must be within the tolerances listed under "Quality Assurance Requirements" herein.

Document Integrity Number: Contractor shall produce document integrity number centered within the 17 dimension and 3/8 from the bottom trim. Document Integrity Numbering (DI) shall be accomplished by variable printing Human Readable Interpretation (HRI) at the bottom margin of the Face of Ring Folios 3

thru 54, 57 thru 76 and 79 thru 98. The position of the document integrity number, including quiet zone and HRI, shall not overlap any printed page number/form number or printed text.

The DI number shall be ten (10) digits in length, have a minimum height of (1/8") in 12- point type
The document integrity numbers should start with 1000000134. The 8th digit from the left must increase by increments of 1 for each new document integrity number. GAPS IN THE SEQUENCE ARE NOT ACCEPTABLE.

Note: The 10 digit character string consists of: The first eight (8) digits beginning at the left consists of a sequence number beginning with 1000000134; The 9th and 10th digits from the left are a two (2) character MAD97 check-digit (see below).

Formula for MAD97 Check-Digits - The MAD97 algorithm will calculate check digits for any string of ASCII characters including numerics, alphabetic and special characters. The ASCII character set has a decimal equivalent of 0 through 255. The MAD97 algorithm is similar to the MOD97 algorithm but can accommodate all of the ASCII character set. The decimal equivalent of the first character is multiplied by 1,000. The decimal equivalent of the second character is added to the above product. The result is divided by 97. The remainder from that division is multiplied by 1,000 and the decimal equivalent of the third character is added to that product. The result is divided by 97. And so on.

For example, for the ASCII character string "9876":

The decimal equivalent of ASCII "9" is 57; Multiply 57 by 1,000 = 57,000

The decimal equivalent of ASCII "8" is 56; Add 56 and 57,000 = 57,056

Divide 57,056 by 97; the remainder is 20; Multiply 20 by 1,000 = 20,000

The decimal equivalent of ASCII "7" is 55; Add 55 and 20,000 = 20,055

Divide 20,055 by 97; the remainder is 73; Multiply 73 by 1,000 = 73,000

The decimal equivalent of ASCII "6" is 54; Add 54 and 73,000 = 73,054

Divide 73,054 by 97; the remainder is 13.

The MAD97 check-digits for the character string "9876" are "13".

Item 2: Open side envelope with side seams and square cut, gummed flap. No printing required.

MATERIAL FURNISHED: Contractor to pickup at GPO. One CD Rom generated on an IBM compatible with Windows XP, using OneForm Designer Plus by Amgraf version 4.5.8.2 and Acrobat Distiller 7.0. Files are supplied as a PDF. One GPO Form 952.

One CD Rom containing Variable Imaging Production Files and on CD Rom containing the Variable Imaging Test Files.

One sample from a similar printing to be used as a construction guide.

One complete set of composite color lasers of publication (not to scale) to be as a general guide.

Variable Imaging Files: Electronic media furnished on 2 CD. One (1) Test Disk and One (1) Production Disk.

File Name File Type File Layout Approximate file size in Windows

Test_ilb_page_ids.txt ASCII/ TEXT 1,501 lines; 10 characters per line 18KB

Production ccm_ilb_page_ids.txt ASCII/ TEXT 70,000 lines; 10 characters per line 760KB

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PAPER: * Must be in accordance with JCP Paper Specification Standards in effect on date of this order
Covers 1 and 2: JCP Code* K10, Index, White Basis Size 25.5 X 30.5", 110 lbs.

Covers 3 and 4: JCP Code* Q20, Railroad Board, White and Colored, Basis Size 22.5 X 28.5", .0300 Thickness

Text: Circle folioes 1 and 2: JCP Code* D10, Writing, Green, Basis Size 17 X 22", 20 lbs.
Circle folioes 3 through 54: JCP Code* A60, Offset Book, Basis Size 25 X 38", 50 lbs.
Circle folioes 55 and 56: JCP Code* D10, Writing, Green, Basis Size 17 X 22", 20 lbs.
Circle folioes 57 through 76: JCP Code* A60, Offset Book, Basis Size 25 X 38", 50 lbs.
Circle folioes 77 through 78: JCP Code* D10, Writing, Green, Basis Size 17 X 22", 20 lbs.
Circle folioes 79 through 100: JCP Code* A60, Offset Book, Basis Size 25 X 38", 50 lbs.

Item 2: JCP Code* V10, Light-Colored Brown (Kraft, Shade) Envelopes, Basis Size 17 X 22", 24 lbs.

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COLOR OF INK:

Item 1: Black, 129 Yellow, Process Cyan, 189 Red, 123 Yellow, and 264 Purple.

Item 2: No printing required.

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MARGINS:

Item 1: Adequate gripper margins through out , follow electronic media.

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PROOFS:

One (1)set of digital color content proofs of entire publication. At contractor's option, a film-based composite blueline may be submitted provided direct-to-plate is used to produce the final product]. Proofs must be created using the same Raster Image Processor (RIP) that will be used to produce the product. Proofs shall be collated with all elements in proper position (not pasted up), imaged face and back, trimmed, and folded to the finished size of the product.

One set of SWOP certified digital off-press proofs of Cover 1 and text pages 5, 57, 79 and 99. At contractor's option, a film-based composite laminated color proof may be submitted. Proofs must be created using the same Raster Image Processor (RIP) that will be used to produce the product. For a list of certified systems, see: www.swop.org/certmfg.html.

Pantone colors may be substituted with a similar color but may not be built out of the four process colors.

Send proofs together with the furnished media (copy, transparencies, electronic files) directly to: U.S. Census Bureau, Remote Delivery Facilities (RDF), Gate 9, 4600 Silver Hill Road, Suitland, Maryland 20746, Room J424J, Attn: Barbara H. Blount (301) 763-4447. Furnished proof label must be filled in by the contractor and used on all proof packages. Contractor must call GPO Contract Compliance Section at (202) 512-0520 immediately upon sending/delivering proofs and immediately upon notification that the proofs are available for pickup at the department. Proofs will be withheld not more than 3 workdays from receipt

in the department to when they are made available for pickup at the department. **CONTRACTOR MUST NOT PRINT PRIOR TO RECEIVING AN "OK TO PRINT".**

PRIOR TO PRODUCTION SAMPLES:

The sample requirement for this contract is not less than 25 printed construction samples with Document Integrity Numbering using supplied Test Disk. Each sample shall be printed and constructed as specified and must be of the size, kind, and quality that the contractor will furnish.

Samples will be inspected and tested and must comply with the specifications as to construction, kind, and quality of materials.

Deliver Priors To Production Samples to: U.S. Census Bureau, Remote Delivery Facilities (RDF), Gate 9, 4600 Silver Hill Road, Suitland, Maryland 20746, Room J424J, Attn: Barbara H. Blount (301) 763-4447. Prior to Production samples to be held seven (7) workdays.

PRESS SHEET AND BINDERY REQUIRED: Agency: Call (301)-763-4447, Ms. Barbara Blount. GPO: Call (202) 512-1162, between the hours of 8:00 a.m. and 2:00 p.m., prevailing eastern time, with 3 workday(s) notice.

Press sheets will be inspected at the contractor's plant for quality conformance. Note: A press sheet inspection is for the purpose of setting specific standards that are to be maintained throughout the entire run. It does not constitute a prior approval of the entire run.

Press sheets must contain one color bar for each color placed parallel to the proofer's ink rollers. The control bars must show areas consisting of 3/16 x 3/16" minimum solid color patches; tint patches of 25, 50, 75%; dot gain scale (GATF, BRUNNER, or GRETAG); and gray balance patches for process color, repeated across the entire press sheet. The density must be constant across the full width of the sheet with deviations not to exceed plus or minus 5%. For viewing of the press sheets, the contractor must provide a densitometer and controlled lighting using overhead viewing lights with 5000 degree Kelvin lumination.

NOTE: Must be printed on a press capable of printing two colors in a single pass through the press (minimum two printing units).

BINDING:

Item 1: Trim 4 sides.

Items 1 and 2: Assemble covers, text and envelope. Punch covers, text, and kraft envelope suitably along the 17" dimension and insert a black "Wire-O" type binding. Note: Center the kraft envelope on cover three with closed gummed flap facing up and in the bind. Follow furnished construction sample.

"Wire-O" is a registered trademark of James Burn International.

PACKING:

When packing in suitable shipping containers, contractor must stagger each publication to insure that the Wire-O binding does not become entangled.

DISTRIBUTION:

25 Copies To: U.S. Census Bureau, Remote Delivery Facilities (RDF), 4600 Silver Hill Road, Gate 9, Suitland, Maryland 20746, Contact: RDF (301) 763-4447, Inside Delivery.

634 Copies To: U.S. Census Bureau, Seattle Regional Office, 601 Union Street, Suite 3800, Seattle, WA, 98101-1074, Contact: Admin Officer- Sonya Jorgensen (206) 553-5844, Inside Delivery.

841 Copies To: U.S. Census Bureau Charlotte Regional Office, 901 Center Park Dr., Suite 106, Charlotte,

QUALITY ASSURANCE LEVELS AND STANDARDS: The following levels and standards shall apply to these specifications:

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Inspection Levels (from ANSI/ASQC Z1.4):

- (a) Non-destructive Tests -- General Inspection Level 1.
- (b) Destructive Tests -- Special Inspection Level S-2.

Specified standards to correspond with each required attribute as follows:

ATTRIBUTE	Specified Standard
P-7. Type Quality and Uniformity	OK Press Sheets
P-8. Halftone Match (Single and Double Impression)	OK Press Sheets
P-9. Solid and Screen Tint Color Match	OK Press Sheets